



Installation Instructions for Motorcycle Tie-Down / Utility Bed Bar

2005 - 2015 Toyota Tacoma trucks Part # 38TAC

** Read these instructions before you begin the installation of the Bed Bar. If you do not have the proper tools or do not feel confident to install this yourself, have a professional mechanic install this item.*

Tools Needed for Installation

- Torx T30
- 10mm. Wrench
- 9/16" Wrench
- Small Flat Screwdriver

Parts Included:

- 1 Utility Bed Bar
- 2 Threaded Steel Flat Bars
- 4 3/8"-16 Grade 8 Bolts
- 4 3/8" Hardened Flat Washers
- 5 6mm. Grade 10.9 Bolts
- 5 1/4" Hardened Flat Washers

Mounting Instructions

1. Using a **T30 Torx wrench**, remove the 5 screws which hold the factory installed bed rail bar located at the forward end of the bed (behind the truck cab).
**This bar and the screws will not be used.*
2. Using the five supplied 6mm bolts and flat washers, attach the **Utility Bed Bar** to the front of the bed, in place of the factory bed rail. *Tighten the screws by hand only.*

** The triangular corner gussets at each end of the Bed Bar (with the large 1/4" & 2 - 1/2" holes) should be at the top of the bar. See website photos for detailed images at www.TacomaTruckParts.com , which show proper installation.*
3. Remove the two plastic end caps on each of the factory side bed rails, nearest the tailgate. Insert and slide towards the front, the two **Threaded Flat Bars** to align the holes in the Bed Bars side rail's. Install the four 3/8" bolts with flat washers into these side holes.
Tighten the four bolts by hand only.

**Using the small flat screwdriver to "push" the Flat Bars towards the center of the truck bed might help in getting the bolt threads started.*
4. Using your **10mm. wrench**, tighten the 5 bolts on the Bed Bar to the truck bed.
***Do Not exceed 100 lb-in. of torque (8.3 lb-ft).**
5. Using your **9/16" wrench**, tighten the 4 bolts on the side bars of the Bed Bar to the factory side bed rail bars. ***Do Not exceed 200 lb-in. of torque (16.6 lb-ft).**

Installation is complete. You can now enjoy the versatility of the numerous tie-down points, and feel secure when hauling motorcycles in the back of your Toyota Tacoma.



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2005 - 2014 Toyota Tacoma pick up trucks Part # 38TAC *continued*

Special Notes:

- Frequently check all fasteners to be sure they are properly tightened.
- Before transporting a motorcycle, be sure all fasteners are tight and that all securing straps are in good working order, and rated for the weight of the motorcycle.
- Thread locking compound is not needed for the fasteners. If used, a low strength thread lock is recommended.
- Due to slight variations in the manufacture of the Tacoma's composite bed, and in the placement and/or crimping of the rivet-nuts used in the bed by Toyota, there may be very slight misalignments of the holes in the **Bed Bar**. Minor filing or enlarging of the holes may be necessary for proper installation.

Please feel free to contact Robot Distribution with any comments or questions by email:
info@tacomatruckparts.com

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